1 SAFETY

1.1 Please read and keep in a safe place

Please read through these instructions carefully before installing or operating. Following the installation, pass the instructions on to the operator. This unit must be installed and commissioned in accordance with the regulations and standards in force. These instructions can also be found at www.docuthek.com.

1.2 Explanation of symbols

\[\begin{array}{ll}
1, 2, 3, a, b, c & = \text{Action} \\
\rightarrow & = \text{Instruction}
\end{array}\]

1.3 Liability

We will not be held liable for damage resulting from non-observance of the instructions and non-compliant use.

1.4 Safety instructions

Information that is relevant for safety is indicated in the instructions as follows:

\[\begin{array}{ll}
\text{\textbf{DANGER}} & \text{Indicates potentially fatal situations.} \\
\text{\textbf{WARNING}} & \text{Indicates possible danger to life and limb.} \\
\text{\textbf{CAUTION}} & \text{Indicates possible material damage.}
\end{array}\]

All interventions may only be carried out by qualified gas technicians. Electrical interventions may only be carried out by qualified electricians.

1.5 Conversion, spare parts

All technical changes are prohibited. Only use OEM spare parts.
2 CHECKING THE USAGE

Gas pressure switches DG for monitoring increasing and decreasing gas or air pressure.

<table>
<thead>
<tr>
<th>Positive pressure</th>
<th>Negative pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG..B Gas, air, flue gas</td>
<td>–</td>
</tr>
<tr>
<td>DG..U Gas, air, flue gas</td>
<td>Air, flue gas</td>
</tr>
</tbody>
</table>

This function is only guaranteed when used within the specified limits – see page 6 (9 Technical data). Any other use is considered as non-compliant.

2.1 Type code

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG</td>
<td>Gas pressure switch</td>
</tr>
<tr>
<td>6–500</td>
<td>Max. setting in mbar</td>
</tr>
<tr>
<td>B</td>
<td>Switches with rising positive pressure</td>
</tr>
<tr>
<td>BN</td>
<td>Switches with falling positive pressure</td>
</tr>
<tr>
<td>U</td>
<td>Switches with rising positive/negative/differential pressure</td>
</tr>
<tr>
<td>UN</td>
<td>Switches with falling positive/negative/differential pressure</td>
</tr>
<tr>
<td>G</td>
<td>With gold-plated contacts</td>
</tr>
<tr>
<td>-3</td>
<td>Electrical connection via screw terminals</td>
</tr>
<tr>
<td>-4</td>
<td>Electrical connection via screw terminals, IP 65</td>
</tr>
<tr>
<td>-5</td>
<td>Electrical connection via 4-pin plug, without socket, IP 54</td>
</tr>
<tr>
<td>-6</td>
<td>Electrical connection via 4-pin plug, with socket, IP 54</td>
</tr>
<tr>
<td>-9</td>
<td>Electrical connection via 4-pin plug, with socket, IP 65</td>
</tr>
<tr>
<td>K2</td>
<td>Red/green pilot LED for 24 V DC/AC</td>
</tr>
<tr>
<td>T</td>
<td>Blue pilot lamp for 230 V AC</td>
</tr>
<tr>
<td>T2</td>
<td>Red/green pilot LED for 110 to 230 V AC</td>
</tr>
<tr>
<td>N</td>
<td>Blue pilot lamp for 120 V AC</td>
</tr>
</tbody>
</table>

3 INSTALLATION

⚠ CAUTION

Please observe the following to ensure that the unit is not damaged during installation:

- Dropping the device can cause permanent damage. In this event, replace the entire device and associated modules before use.
- Use approved sealing material only.
- Check max. ambient temperature – see page 3 (9.1 Ambient conditions).
- Vapours containing silicone can adversely affect the functioning of electrical contacts. When using silicone tubes, only use silicone tubes which have been sufficiently cured.
- Condensation must not be allowed to get into the housing. If possible, install pipework with an ascending gradient. Otherwise, there is a risk of icing of condensation at subzero temperatures, the switching point shifting or corrosion in the device which can lead to malfunctions.
- When installing outdoors, place the pressure switch in a roofed area and protect from direct sunlight (even IP 65 version). To avoid condensation, the cover with pressure equalization element can be used. See accessories, pressure equalization element.
- Avoid strong impact on the unit.
- In case of highly fluctuating pressures, install a damping nozzle/restrictor orifice.

→ The DG must not be in contact with masonry. Minimum clearance 20 mm.
→ Ensure that there is sufficient installation space.
→ Ensure unobstructed view of the hand wheel.

3.1 Installation position

Installation in the vertical or horizontal position, or sometimes upside down, preferably with vertical diaphragm. If installed in a vertical position, the switching point \( p_S \) will correspond to the scale value \( SK \) set on the hand wheel. If installed in another position, the switching point \( p_S \) will change and no longer correspond to the set scale value \( SK \). Switching point \( p_S \) must be checked.

\[
\begin{align*}
\Delta p_S &= SK + 0.18 \text{ mbar} \\
&= (0.8 \, "WC) \\
\Delta p_S &= SK - 0.18 \text{ mbar} \\
&= (0.8 \, "WC)
\end{align*}
\]

3.2 Connection facilities

Max. inlet pressure = withstand pressure, mains voltage, ambient temperature, enclosure: see type label.
### DG..U Connect seal Free

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Connect</th>
<th>Seal</th>
<th>Free</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive</td>
<td>1</td>
<td>2</td>
<td>3 or 4</td>
</tr>
<tr>
<td>Positive</td>
<td>2</td>
<td>1</td>
<td>3 or 4</td>
</tr>
<tr>
<td>Negative</td>
<td>3</td>
<td>4</td>
<td>1 or 2</td>
</tr>
<tr>
<td>Negative</td>
<td>4</td>
<td>3</td>
<td>1 or 2</td>
</tr>
<tr>
<td>Differential</td>
<td>1 or 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pressure</td>
<td>3 or 4</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Seal the ports that are not in use.

### DG..B Connect seal Free

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Connect</th>
<th>Seal</th>
<th>Free</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive</td>
<td>1</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

If the electrical contacts in the pressure switch could be soiled by dirt particles in the surrounding air or in the medium, use a filter pad (Order No. 74916199) at ports 3 and 4. On IP 65 units, the filter pad is fitted as standard, see type label.

### 3.3 Installation

1. Disconnect the system from the electrical power supply.
2. Close the gas supply.
3. Ensure that the pipeline is clean.
4. Purge the pipe.

### 4 Wiring

Pressure switch DG..B, DG..U can be used in Zone 1 (21) and 2 (22) hazardous areas if an isolating amplifier is installed upstream in the safe area as “Ex-i” apparatus pursuant to EN 60079-11 (VDE 0170-7):2012.

DG..B, DG..U as “simple electrical apparatus” pursuant to EN 60079-11:2012 corresponds to the Temperature class T6, Group II. The internal inductance/capacitance is $L_i = 0.2 \, \mu H/C_i = 8 \, \mu F$.

In the case of low switching capacities, such as 24 V, 8 mA, for example, we recommend using an RC module ($22 \, \Omega, 1 \, \mu F$) in air containing silicone or oil.

If the pressure switch has switched a voltage $> 24$ V ($> 30$ V) and a current $> 0.1$ A at $\cos \varphi = 1$ or $> 0.05$ A at $\cos \varphi = 0.6$ once, the gold plating on the contacts will have been burnt through. It can then only be operated at this power rating or higher power rating.

### 5 Adjustment

1. Disconnect the system from the electrical power supply.
2. Unscrew the housing cover.
3. Connect an ohmmeter.
4. Set the switching point using the hand wheel.
5. Connect a pressure gauge.
6. Apply pressure. In doing so, monitor the switching point on the ohmmeter and the pressure gauge.
7. If the DG..B, DG..U does not trip at the desired switching point, correct the adjusting range using...
the hand wheel. Relieve the pressure and repeat the process.

5.1 Adjusting range

<table>
<thead>
<tr>
<th>Type</th>
<th>Adjusting range [mbar]</th>
<th>Switching differential [mbar]</th>
<th>Max. inlet pressure $p_{\text{max}}$ [mbar]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG 6</td>
<td>0.4–6</td>
<td>0.2–0.3</td>
<td>100</td>
</tr>
<tr>
<td>DG 10</td>
<td>1–10</td>
<td>0.25–0.4</td>
<td>500</td>
</tr>
<tr>
<td>DG 30</td>
<td>2.5–30</td>
<td>0.35–0.9</td>
<td>500</td>
</tr>
<tr>
<td>DG 50</td>
<td>2.5–50</td>
<td>0.8–1.5</td>
<td>500</td>
</tr>
<tr>
<td>DG 150</td>
<td>30–150</td>
<td>3–5</td>
<td>600</td>
</tr>
<tr>
<td>DG 400</td>
<td>50–400</td>
<td>5–15</td>
<td>600</td>
</tr>
<tr>
<td>DG 500</td>
<td>100–500</td>
<td>8–17</td>
<td>600</td>
</tr>
</tbody>
</table>

1) Adjusting tolerance = $\pm$ 15% of the scale value.
2) Mean switching differential at min. and max. setting.

Deviation from the switching point during testing pursuant to EN 1854 Gas and air pressure switches: $\pm$ 15%. For DG 6: EN 1854 Air pressure switches: $\pm$ 0.1 mbar.

6 TIGHTNESS TEST

Check all gas ports used for tightness.

1. Shut off the downstream gas pipeline close to the valve.
2. Open the valve and the gas supply.

$N_2 = 900$ mbar, max. 2 bar (13 psi, max. 29 psi) $< 15$ min.

7 MAINTENANCE

In order to ensure smooth operation, check the tightness and function of the pressure switch every year, or every six months if operated with biogas.

A function check can be carried out in case of falling pressure monitoring e.g. with the PIA.

After carrying out the maintenance work, check for tightness, see page 4 (6 Tightness test).

8 ACCESSORIES

8.1 Connecting set

For monitoring a minimum and maximum inlet pressure with two pressure switches attached to one another. Order No.: 74912250

8.2 Filter pad set

To protect the electrical contacts in the DG..B, DG..U from dirt particles in the surrounding air or in the medium, use a filter pad at the 1/8" negative pressure port. As standard on IP 65 units.

5-piece filter pad set, Order No.: 74916199

8.3 External adjustment

In order to set the switching pressure from the outside, the cover for external adjustment (6 mm Allen key) for DG..I can be retrofitted. Order No.: 74916155

8.4 Weather protection cover

When the DG is installed outdoors, the weather protection cover provides permanent protection against condensation and weathering of housing parts. The weather protection cover is made of 1 mm-thick stainless steel.

The enclosed filter pad is designed to protect the open 1/8" port from the ingress of dirt or insects.

Scope of delivery:

A 2 x covers, 100 x 100 x 100 mm
B 2 x M4 x 16 screws
C 4 x nuts
D 2 x washers
E 2 x cap nuts
F 1 x filter pad (1/8" port)

Order No.: 74924909

Installation position: vertical, with the cable gland pointing downwards.
8.5 Pressure equalization element

For CE certified pressure switches. To avoid the formation of condensation, the cover with pressure equalization element can be used. The diaphragm in the screw connector is designed to ventilate the cover, without allowing water to enter. Order No.: 74923391

8.6 Restrictor orifice

For CE certified pressure switches. In the case of high pressure fluctuations, we recommend using a restrictor orifice (contains non-ferrous metals). Hole diameter 0.2 mm, Order No.: 75456321 Hole diameter 0.3 mm, Order No.: 75441317

8.7 Test key PIA

To test the min. pressure switch, the DG..B, DG..U can be vented in its switched state using the PIA test key (contains non-ferrous metals).

Order No.: 74329466

8.8 Tube set

To be used with air only.

Tube set with 2 m PVC tube, 2 duct connection flanges with screws, R 1/4 and R 1/8 connecting nipples. Order No.: 74912952.

8.9 Fastening set with screws, U-shape bracket

Order No.: 74915387

8.10 Standard coupler plug

Order No.: 74920412
8.11 Standard coupler plug set

For CE certified pressure switches, Order No.: 74915388

8.12 Pilot lamp, red/blue

Pilot lamp, red
110/120 V AC, I = 1.2 mA, Order No.: 74920430. 230 V AC, I = 0.6 mA, Order No.: 74920429.
Pilot lamp, blue
110/120 V AC, I = 1.2 mA, Order No.: 74916121. 230 V AC, I = 0.6 mA, Order No.: 74916122.

8.13 Red/green LED for 24 V DC/AC or 110–230 V AC

24 V DC, I = 16 mA; 24 V AC, I = 8 mA, Order No.: 74921089. 110 to 230 V AC, Order No.: 74923275.

9 TECHNICAL DATA

9.1 Ambient conditions
This unit is not suitable for cleaning with a high-pressure cleaner and/or cleaning products.
Max. medium and ambient temperatures: -20 to +80°C (-4 to +176°F).
Icing, condensation and dew in and on the unit are not permitted.
Long-term use in the upper ambient temperature range accelerates the ageing of the elastomer materials and reduces the service life (please contact manufacturer).
Enclosure: IP 54 or IP 65.
Safety class: 1.

9.2 Mechanical data
Gas type: natural gas, town gas, LPG (gaseous), flue gas, biogas (max. 0.1 %-by-vol. H₂S) and air.
Continuous operation with gases containing more than 0.1 %-by-vol. H₂S or ozone concentrations exceeding 200 µg/m³ accelerate the ageing of elastomer materials and reduce the service life.
Max. inlet pressure p_max. = withstand pressure, see page 4 (5.1 Adjusting range). Max. test pressure for testing the entire system: temporarily (< 15 minutes) 2 bar.
Diaphragm pressure switch, silicone-free. Diaphragm: NBR.
Housing: glass fibre reinforced PBT plastic with low gas release, lower housing section: AISi 12.
Weight: 270 to 320 g.

### 9.2.1 Recommended tightening torque

<table>
<thead>
<tr>
<th>Component</th>
<th>Tightening torque [Nm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cover screws</td>
<td>65</td>
</tr>
<tr>
<td>M16 x 1.5 cable gland</td>
<td>50</td>
</tr>
<tr>
<td>½&quot; NPT conduit</td>
<td>170 (15 lb&quot;)</td>
</tr>
<tr>
<td>Rp 1/8 pipe connection on aluminium lower section</td>
<td>250</td>
</tr>
<tr>
<td>Rp 1/4 connection (1/4&quot; NPT) on aluminium lower section</td>
<td>1300</td>
</tr>
<tr>
<td>Rp 1/8 connection on upper housing section</td>
<td>250</td>
</tr>
<tr>
<td>Clamping terminal screws</td>
<td>80</td>
</tr>
<tr>
<td>T15 test point screw</td>
<td>150</td>
</tr>
</tbody>
</table>

### 9.3 Electrical data

Switching capacity:

<table>
<thead>
<tr>
<th>Medium</th>
<th>Switching cycles</th>
<th>Time (years)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas</td>
<td>50,000</td>
<td>10</td>
</tr>
<tr>
<td>Air</td>
<td>250,000</td>
<td>10</td>
</tr>
</tbody>
</table>

Conductor diameter: 0.5 to 1.8 mm (AWG 24 to AWG 13).
Line entrance: M16 x 1.5, clamping range: 4 to 10 mm.
Type of connection: screw terminals.

### 10 DESIGNED LIFETIME

This information on the designed lifetime is based on using the product in accordance with these operating instructions. Once the designed lifetime has been reached, safety-relevant products must be replaced.

Designed lifetime (based on date of manufacture) in accordance with EN 13611, EN 1854 for DG..B, DG..U:

<table>
<thead>
<tr>
<th>Medium</th>
<th>Designed lifetime</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas</td>
<td>50,000</td>
</tr>
<tr>
<td>Air</td>
<td>250,000</td>
</tr>
</tbody>
</table>

You can find further explanations in the applicable rules and regulations and on the afecor website (www.afecor.org).
This procedure applies to heating systems. For thermoprocessing equipment, observe local regulations.
12 LOGISTICS

Transport
Protect the unit from external forces (blows, shocks, vibration).
Transport temperature: see page 6 (Technical data).
Transport is subject to the ambient conditions described.
Report any transport damage on the unit or packaging without delay.
Check that the delivery is complete.

Storage
Storage temperature: see page 6 (Technical data).
Storage is subject to the ambient conditions described.
Storage time: 6 months in the original packaging before using for the first time. If stored for longer than this, the overall service life will be reduced by the corresponding amount of extra storage time.

13 DISPOSAL

Devices with electronic components:

At the end of the product life (number of operating cycles reached), dispose of the packaging and product in a corresponding recycling centre. Do not dispose of the unit with the usual domestic refuse. Do not burn the product.
On request, old units may be returned carriage paid to the manufacturer in accordance with the relevant waste legislation requirements.

FOR MORE INFORMATION

The Honeywell Thermal Solutions family of products includes Honeywell Combustion Safety, Eclipse, Exothermics, Hauck, Kromschröder and Maxon. To learn more about our products, visit ThermalSolutions.honeywell.com or contact your Honeywell Sales Engineer.
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