Operating instructions
Pressure switches for gas DG..B, DG..U

Translation from the German
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Safety
Please read and keep in a safe place

Please read through these instructions carefully before installing or operating. Following the installation, pass the instructions on to the operator. This unit must be installed and commissioned in accordance with the regulations and standards in force. These instructions can also be found at www.docuthek.com.

Explanation of symbols
•, 1, 2, 3... = Action
▷ = Instruction

Liability
We will not be held liable for damages resulting from non-observance of the instructions and non-compliant use.

Safety instructions
Information that is relevant for safety is indicated in the instructions as follows:

⚠️ DANGER
Indicates potentially fatal situations.

⚠️ WARNING
Indicates possible danger to life and limb.

⚠️ CAUTION
Indicates possible material damage.

All interventions may only be carried out by qualified gas technicians. Electrical interventions may only be carried out by qualified electricians.

Conversion, spare parts
All technical changes are prohibited. Only use OEM spare parts.

Transport
On receipt of the product, check that the delivery is complete (see page 1 [Part designations]). Report any transport damage immediately.

Storage
Store the product in a dry place. Ambient temperature: see page 3 (Technical data).

Checking the usage

DG
For monitoring increasing and decreasing gas or air pressure.

<table>
<thead>
<tr>
<th>Positive pressure</th>
<th>Negative pressure</th>
<th>Differential pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas, air, flue gas</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Gas, air, flue gas</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Air, flue gas</td>
<td>–</td>
<td>Air, flue gas</td>
</tr>
</tbody>
</table>

This function is only guaranteed when used within the specified limits – see page 3 (Technical data). Any other use is considered as non-compliant.

Type code

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG</td>
<td>Pressure switch for gas</td>
</tr>
<tr>
<td>6-500</td>
<td>Max. setting in mbar</td>
</tr>
</tbody>
</table>

K2 Red/green pilot LED for 24 V DC/AC
T Blue pilot lamp for 230 V AC
T2 Red/green pilot LED for 230 V AC
N Blue pilot lamp for 120 V AC
S Only for oxygen and ammonia
A External adjustment

Part designations

1 Upper housing section with cover
2 Lower housing section
3 Hand wheel
4 M16 cable gland

Type label

Max. inlet pressure, mains voltage, ambient temperature, enclosure: see type label.
Installation

! CAUTION
Please observe the following to ensure that the DG is not damaged during installation and operation:
– Continuous operation at high temperatures accelerates the ageing of elastomer materials. In places where a high thermal capacity is required, thermal equipment trips must be installed upstream of the DG.
– Use approved sealing material only.
– Check max. ambient temperature – see page 3 (Technical data).
– When using silicone tubes, only use silicone tubes which have been sufficiently cured.
– Condensation or vapours containing silicone must not be allowed to get into the housing. At subzero temperatures malfunctions/failures due to icing can occur.
– The service life will be shorter if subject to ozone concentrations exceeding 200 μg/m³. When installing outdoors, place the DG in a roofed area and protect from direct sunlight (even IP 65 version). To avoid condensation, a cover with pressure equalization element (Order No. 74923391) can be used.
– Avoid subjecting the DG to strong or violent vibrations.
– In case of highly fluctuating pressures, install a restrictor orifice (Order No. 75456321).

▷ Installation position as required, preferably with vertical diaphragm. Then the switching point p₃ corresponds to the scale value SK set on the hand wheel. In other installation positions, the switching point p₃ will change and no longer correspond to the scale value SK set on the hand wheel. Check the switching point.

▷ The DG must not be in contact with masonry. Minimum clearance 20 mm.
▷ Ensure that there is sufficient installation space.
▷ Ensure unobstructed view of the hand wheel.
1 Disconnect the system from the electrical power supply.
2 Shut off the gas supply.
3 Ensure that the pipeline is clean.

<table>
<thead>
<tr>
<th>Connect</th>
<th>Seal</th>
<th>Free</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive pressure DG..U</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>Negative pressure DG..U</td>
<td>3</td>
<td>4</td>
</tr>
<tr>
<td>Differential pressure DG..U</td>
<td>1 or 2 for higher absolute pressure. 3 or 4 for lower absolute pressure. Seal the ports that are not in use.</td>
<td></td>
</tr>
<tr>
<td>Positive pressure DG..B</td>
<td>1</td>
<td>–</td>
</tr>
</tbody>
</table>

4 If the electrical contacts in the DG could be soiled by dirt particles in the surrounding air or in the medium, use a filter pad (Order No. 74946199) at port 3/4. On IP 65 units, the filter pad is fitted as standard, see type label.

Wiring

▷ If the DG..G has switched a voltage > 24 V and a current > 0.1 A once, the gold plating on the contacts will have been burnt through. It can then only be operated at this power rating or higher power rating.
▷ Pressure switch DG can be used in Zone 1 and 2 hazardous areas if an isolating amplifier is installed upstream in the safe area as “Ex-i” equipment pursuant to EN 60079-11 (VDE 0170-7):2007.
▷ DG as “simple electrical equipment” pursuant to EN 60079-11:2007 corresponds to the Temperature class T6, Group II. The internal inductance/capacitance is Lo = 0.2 μH/Co = 8 pF.

! CAUTION
Please observe the following to ensure that the DG is not damaged during operation:
– Note the switching capacity, see page 3 (Technical data).

▷ In the case of low switching capacities, such as 24 V, 8 mA, for example, we recommend using an RC module (22 Ω, 1 μF) in air containing silicone or oil.
1 Disconnect the system from the electrical power supply.
Adjustment

▷ The switching point is adjustable via hand wheel.
1 Disconnect the system from the electrical power supply.
2 Detach the housing cover, see page 3 (Technical data).
3 Connect an ohmmeter.
4 Set the switching point using the hand wheel.
5 Connect a pressure gauge.
6 Apply pressure. In doing so, monitor the switching point on the ohmmeter and the pressure gauge.

** Mean switching differential at min. and max. setting.
▷ Deviation from the switching point during testing pursuant to EN 1854 Gas and air pressure switches: ± 15%. For DG 6: EN 1854 Air pressure switches: ± 15% or ± 0.1 mbar.
▷ If the DG does not trip at the desired switching point, correct the adjusting range using the hand wheel. Relieve the pressure and repeat the process.

Tightness test

1 Shut off the downstream gas pipeline close to the valve.
2 Open the valve and the gas supply.
▷ Check all used ports for tightness.

Maintenance

In order to ensure smooth operation: check the tightness and function of the DG every year, or every six months if operated with biologically produced methane.
▷ A function check can be carried out in case of decreasing pressure control e.g. with the PIA.
▷ After carrying out the maintenance work, check for tightness, see page 3 (Tightness test).

Technical data

Gas type: natural gas, town gas, LPG (gaseous), flue gas, biologically produced methane (max. 0.1 % by-vol. H₂S) and air.
Max. test pressure for testing the entire system: temporarily < 15 minutes 2 mbar.
Switching capacity:
DG:
U = 24 – 250 V AC,
I = 0.05 – 5 A at cos ϕ = 1,
I = 0.05 – 1 A at cos ϕ = 0.6.
DG..G:
U = 5 – 250 V AC,
I = 0.01 – 5 A at cos ϕ = 1,
I = 0.01 – 1 A at cos ϕ = 0.6.
U = 5 – 48 V DC,
I = 0.01 – 1 A.
Max. medium temperature: -15 to +80°C.
Storage and transport temperature: -40 to +80°C.
Diaphragm pressure switch, silicone-free.
Diaphragm: NBR.
Housing: glass fibre reinforced PBT plastic with low gas release.
Lower housing section: AlSi 12.
Enclosure: IP 54 or IP 65.
Safety class: 1.
Line entrance: M16 x 1.5, clamping range: diameters of 4 to 10 mm.
Electrical connection type: screw terminals.
Weight: 270 to 320 g.

**Designed lifetime**
The Pressure Equipment Directive (PED) and the Energy Performance of Buildings Directive (EPBD) demand regular checks on and maintenance of heating systems in order to ensure a high level of use in the long term, a clean method of operation and safe function.
The service life on which the construction is based, hereinafter referred to simply as the “designed lifetime”, is compiled from the relevant standards. You can find further explanations in the applicable rules and regulations and on the afecor website (www.afecor.org). This information on the designed lifetime is based on using the product in accordance with these operating instructions.
The product must be serviced at regular intervals. Once the specified designed lifetime has been reached, the safety-related functions must be checked in accordance with the section entitled “Maintenance”.
If the product passes the aforementioned function tests, you can continue to use it until the next scheduled maintenance operation. At this point, these tests must be repeated.
If the product fails one of the aforementioned tests, it must be replaced immediately.
This procedure applies to heating systems. For thermoprocessing equipment, observe national regulations.

**Designed lifetime** (based on date of manufacture) in accordance with EN 13611, EN 1854 for pressure switches:

<table>
<thead>
<tr>
<th>Medium</th>
<th>Designed lifetime</th>
<th>Time [years]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas</td>
<td>50,000</td>
<td>10</td>
</tr>
<tr>
<td>Air</td>
<td>250,000</td>
<td>10</td>
</tr>
</tbody>
</table>

Long-term use in the upper ambient temperature range accelerates the ageing of the elastomer materials and reduces the service life (please contact manufacturer).

**SIL, PL**
Suitable for Safety Integrity Level SIL 1 and 2 and Performance Level PL a, b, c and d, in the case of 2 DG also for SIL 3 and PL e, depending on the demand rate \( n_{\text{op}} \) (mean number of annual operations). The suitability for certain applications can only be evaluated by taking into account the relevant safety-related complete system with regard to the requirements of DIN EN 61508 or DIN EN ISO 13849.

<table>
<thead>
<tr>
<th>( U )</th>
<th>( I )</th>
<th>( B_{10d} ) value</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 V DC</td>
<td>10 mA</td>
<td>6,689,477</td>
</tr>
<tr>
<td>230 V AC</td>
<td>4 mA</td>
<td>6,689,477</td>
</tr>
<tr>
<td>24 V DC</td>
<td>70 mA</td>
<td>3,887,652</td>
</tr>
<tr>
<td>230 V AC</td>
<td>20 mA</td>
<td>3,887,652</td>
</tr>
<tr>
<td>230 V AC</td>
<td>2 A</td>
<td>974,800</td>
</tr>
</tbody>
</table>

RoHS compliant

**Accessories**
See Technical Information DG (D, GB, F) – www.docuthek.com

**Declaration of conformity**
We, the manufacturer, hereby declare that the product DG, marked with product ID No. CE-0085AP0467, complies with the requirements of the listed Directives and Standards.

**Directives:**
- 2009/142/EC, 2006/95/EC

**Standards:**
- EN 13611, EN 1854

The relevant product corresponds to the type tested by the notified body 0085. The production is subject to the surveillance procedure pursuant to annex II, paragraph 3 of Directive 2009/142/EC and to the Quality System pursuant to DIN EN ISO 9001:2008.
Elster GmbH
Scan of the Declaration of conformity (D, GB) – see www.docuthek.com

**Contact**

If you have any technical questions, please contact your local branch office/agent. The addresses are available on the Internet or from Elster GmbH.
We reserve the right to make technical modifications in the interests of progress.