

Operating instructions

Butterfly valve BVHM and solenoid actuator MB 7



Contents

Butterfly valve BVHM and solenoid actuator MB 7	1
Contents	1
Safety	1
Checking the usage	2
Part designations	2
Installation	2
Hot air as a medium	3
Installing the BVHM in the pipe	3
Mounting the MB 7 to the BVHM	3
Wiring	3
MB 7..3 with cable gland	4
MB 7..6 with standard socket	4
Setting the flow rate Q	4
Valve disc position indicator	4
Setting the start gas rate	4
Replacing the damping unit	4
Replacing the solenoid actuator	5
Replacing the circuit board	5
Maintenance	5
Accessories	5
Fastening set	5
Heat deflector	5
Technical data	5
Logistics	6
Certification	6
Contact	6

Safety

Please read and keep in a safe place



Please read through these instructions carefully before installing or operating. Following the installation, pass the instructions on to the operator. This unit must be installed and commissioned in accordance with the regulations and standards in force. These instructions can also be found at www.docuthek.com.

Explanation of symbols

■, **1**, **2**, **3**... = Action

> = Instruction

Liability

We will not be held liable for damage resulting from non-observance of the instructions and non-compliant use.

Safety instructions

Information that is relevant for safety is indicated in the instructions as follows:

⚠ DANGER

Indicates potentially fatal situations.

⚠ WARNING

Indicates possible danger to life and limb.

! CAUTION

Indicates possible material damage.

All interventions may only be carried out by qualified gas technicians. Electrical interventions may only be carried out by qualified electricians.

Conversion, spare parts

All technical changes are prohibited. Only use OEM spare parts.

Changes to edition 12.16

The following chapters have been changed:

- Installation
- Technical Data
- Logistics
- Certification

Checking the usage

Intended use

BVHM and MB 7

Butterfly valve BVHM with solenoid actuator MB 7 is used for cyclic operation on industrial burners for air and flue gas up to 450°C.

This function is only guaranteed when used within the specified limits – see page 5 (Technical data). Any other use is considered as non-compliant.

Type code

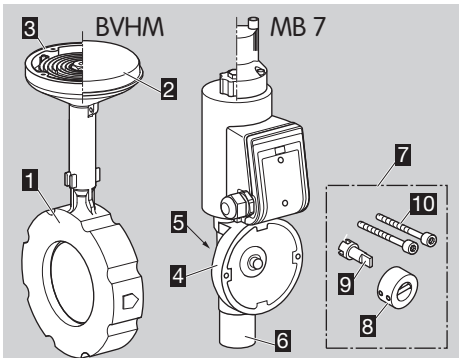
BVHM

Code	Description
BVHM	Butterfly valve for air and flue gas
40 – 150	Nominal size
Z	For fitting between two EN flanges
W	For fitting between two ANSI flanges
01	p_u max. 150 mbar (2.18 psig)
A	With stop bar

MB 7

Code	Description
MB	Solenoid actuator
7	Actuator size 7 for DN 40 – 100
R	Slow opening, slow closing
L	Slow opening, quick closing
N	Quick opening, quick closing
Mains voltage:	
W	230 V AC, 50/60 Hz
Q	120 V AC, 50/60 Hz
K	24 V DC
3	Electrical connection via cable gland
6	With 3-pin standard socket, IP 65

Part designations



- 1** BVHM
- 2** Cover
- 3** Seal
- 4** MB 7
- 5** Valve disc position indicator
- 6** Flow adjustment
- 7** Fastening set
- 8** Coupling ring
- 9** Coupling pin
- 10** 2 x retaining screws

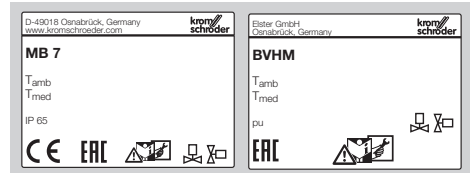
Type label

MB 7

Mains voltage, electrical power rating, inlet pressure, ambient temperature, enclosure and installation position – see type label.

BVHM

Inlet pressure, ambient temperature, medium and installation position – see type label.



- ▷ The butterfly valve BVHM and the solenoid actuator MB 7 are not assembled on delivery. A fastening set is required for assembly, see page 5 (Accessories).

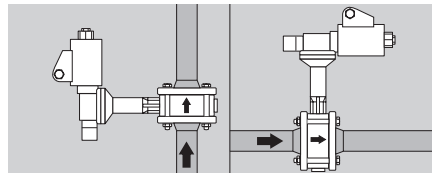
Installation

! CAUTION

Please observe the following to ensure that no damage occurs:

- Avoid pressure surges and temperature shocks.
- Dropping the device can cause permanent damage. In this event, replace the entire device and associated modules before use.
- Sealing material and dirt, e.g. thread cuttings, must not be allowed to get into the unit. We recommend that a filter be installed upstream of every system.
- Do not store or install the unit in the open air.

- ▷ The butterfly valve is intended to be installed in-between two flanges.
- ▷ Install the unit in the pipe free of mechanical stress.
- ▷ The length of the inlet and outlet section should be 2 x DN.
- ▷ Installation position: black solenoid actuator in the vertical upright position or tilted up to the horizontal, not upside down.

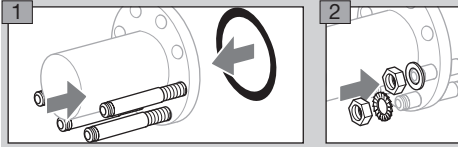


- ▷ Installation in the vertical position with the direction of flow from bottom to top prevents condensation and dirt from accumulating on the stop bar of the butterfly valve.

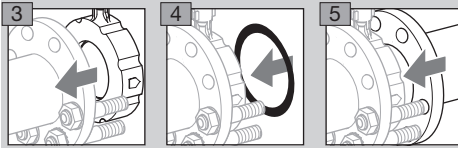
Hot air as a medium

- ▷ If you are using an insulated pipeline ensure that there is sufficient installation space to access the screw connectors near the valve.
- ▷ Do not insulate the butterfly valve or solenoid actuator with thermal insulation.
- ▷ Use heat deflectors for a medium temperature of > 250°C, see page 5 (Accessories).
- ▷ Check the temperature resistance of the seals in the pipe!

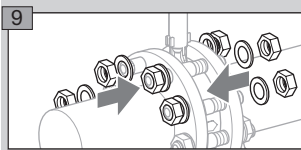
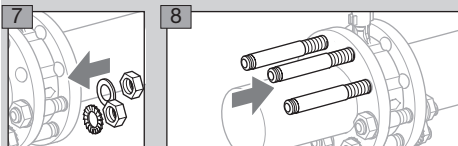
Installing the BVHM in the pipe



- ▷ Ensure that both serrated lock washers are fitted to the same screw.
- ▷ Install the butterfly valve in the pipe free of mechanical stress.
- ▷ Note the flow direction on the BVHM.



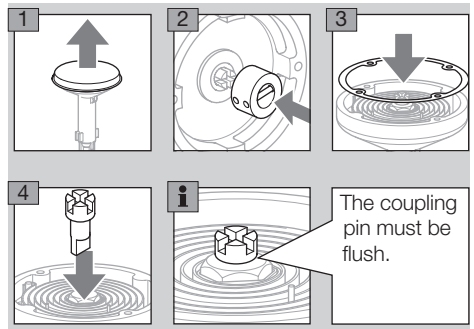
- ▷ **6** Centre the butterfly valve.
- ▷ The valve disc must open and close unobstructed.



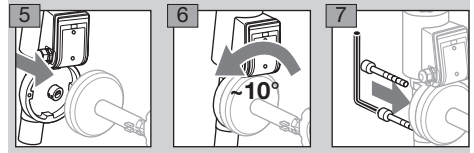
- ▷ Purge the pipes thoroughly after installation to remove any foreign particles from the system.

Mounting the MB 7 to the BVHM

- ▷ The solenoid actuator may be installed on the butterfly valve rotated by 90°.
- ▷ Install all parts from the fastening set.



- ▷ The solenoid actuator with coupling ring is installed in the coupling pin of the butterfly valve at a slight angle (approx. 10°).



Wiring

⚠ WARNING

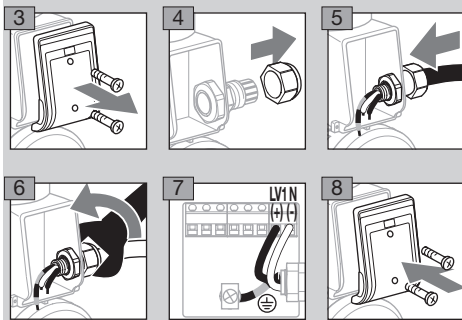
Attention! Please observe the following to ensure that no damage occurs:

- Electric shocks can be fatal! Before working on possible live components, ensure the unit is disconnected from the power supply.
- The solenoid actuator heats up during operation. Surface temperature approx. 85°C (approx. 185°F).

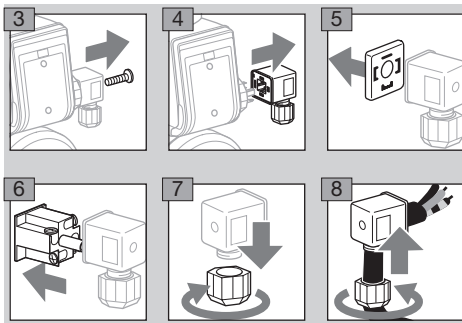


- ▷ Use temperature-resistant cable (> 80°C).
- ▷ Conductors which have not been connected (spare conductors) must be insulated at their ends.
- ▷ Cables should be installed well away from high-voltage lines of other devices.
- ▷ Use cables with wire end ferrules.
- ▷ Cable cross-section: max. 2.5 mm².
- ▷ **1** Disconnect the system from the electrical power supply.
- ▷ The butterfly valve is closed when de-energized.
- ▷ **2** Shut off the gas supply.
- ▷ Wiring to EN 60204-1.

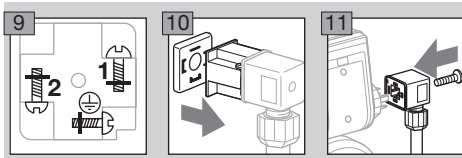
MB 7..3 with cable gland



MB 7..6 with standard socket



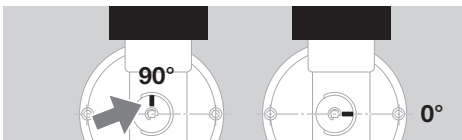
1 = N (-), 2 = LV1 (+)



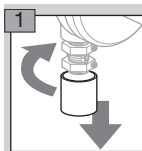
Setting the flow rate Q

Valve disc position indicator

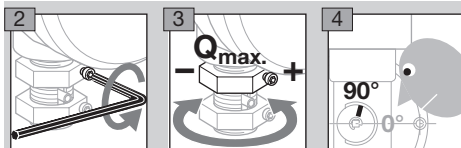
- ▷ If the marking is pointing in the direction of the black solenoid actuator, the butterfly valve is open (90°).



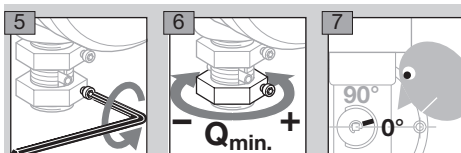
- ▷ Factory setting:
 $Q_{min.} = 0^\circ$, valve disc closed,
 $Q_{max.} = 90^\circ$, valve disc fully open.
- ▷ The setting for $Q_{min.}$ and $Q_{max.}$ can be changed using two hexagonal nuts.



- ▷ In order to set $Q_{max.}$, voltage must be applied to the solenoid actuator. The butterfly valve is closed when de-energized.



- ▷ In order to set $Q_{min.}$, the solenoid actuator must be disconnected from the electrical power supply.

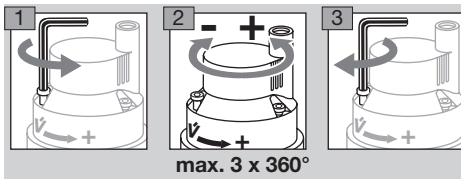


- ▷ Instead of adjusting $Q_{min.}$ via the hexagonal nut, the low-fire flow rate can also be set via an external bypass.

Setting the start gas rate

MB 7..L

- ▷ The start gas rate can be set by turning the damping unit a maximum of 3 turns.
- ▷ There must be a period of 20 seconds between switching the actuator off and on again so that the damping is fully effective.
- ▷ Undo the screw at the "V Start" mark by approx. 1 mm, but do not unscrew completely.



Replacing the damping unit

- ▷ See operating instructions enclosed for replacing the damping unit.
Or
- ▷ See www.docuthek.com, Thermal Solutions → Products → 03 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/ BVHM → Operating instructions VG, VR, VAS, MB 7 replacing or retrofitting the damping unit.

Replacing the solenoid actuator

- ▷ See operating instructions enclosed for replacing the actuator.
Or
- ▷ See www.docuthek.com, Thermal Solutions → Products → O3 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/ BVHM → Operating instructions VAS 6 – 9, VCS 6 – 9, MB 7 replacing the solenoid actuator.

Replacing the circuit board

- ▷ See operating instructions enclosed for replacing the circuit board.
Or
- ▷ See www.docuthek.com, Thermal Solutions → Products → O3 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/ BVHM → Operating instructions VAX, VCx, MB 7, VG, VR Replacing the circuit board.

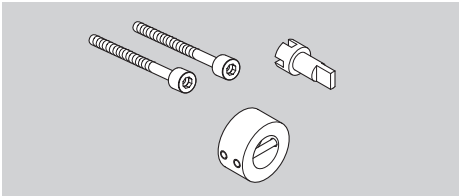
Maintenance

The butterfly valve suffers little wear and requires little servicing. We recommend a function check once a year.

Accessories

Fastening set

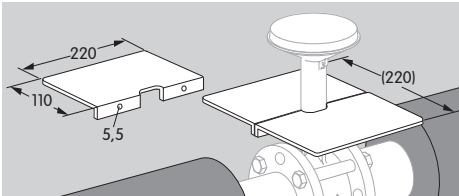
For attaching the MB 7 to the butterfly valve BVHM. The fastening set is delivered separately.



Order No.: 74922222

Heat deflector

Use heat deflectors for a medium temperature of > 250°C.



Order No.: 74921670

Technical data

Ambient conditions

Icing, condensation and dew in and on the unit are not permitted.

Avoid direct sunlight or radiation from red-hot surfaces on the unit. Note the maximum medium and ambient temperatures!

Avoid corrosive influences, e.g. salty ambient air or SO₂.

The unit may only be stored/installed in enclosed rooms/buildings.

The unit is suitable for a maximum installation height of 2000 m AMSL.

Ambient temperature:

BVHM: -20 to +60°C (-4 to +140°F).

MB 7: -20 to +60°C (-4 to +140°F).

Long-term use in the upper ambient temperature range accelerates the ageing of the elastomer materials and reduces the service life (please contact manufacturer).

MB 7: enclosure: IP 65.

This unit is not suitable for cleaning with a high-pressure cleaner and/or cleaning products.

Mechanical data

BVHM

Gas type: air and flue gas.

The gas must be clean and dry in all temperature conditions and must not contain condensate.

Medium temperature: -20 to +450°C (-4 to +840°F).

Nominal size: DN 40 to 100.

Housing material: GGG,

valve disc: stainless steel,

drive shaft: stainless steel.

Inlet pressure p_u : max. 150 mbar (2.18 psig).

Pressure differential between inlet pressure p_u and outlet pressure p_d : max. 150 mbar (2.18 psig).

Electrical data

MB 7

Mains voltage:

230 V AC, +10/-15%, 50/60 Hz,

120 V AC, +10/-15%, 50/60 Hz,

24 V DC, +20/-20%.

The electrical power is identical when switching on and in continuous operation.

Voltage	Power
230 V AC	100 W
120 V AC	108 W
24 V DC	85 W

Current consumption:

Current I = power consumption [VA] / voltage [V]

Number of operating cycles:

The solenoid actuators have been designed for a typical number of operating cycles as described below, pursuant to Elster internal design and construction specifications.

These values are purely for information purposes and are not intended by Elster to be legally binding. Elster cannot accept liability for the durability or condition of the product beyond the scope described in the Standards.

The information given refers to an ambient temperature of +20°C (+68°F).

MB 7 + BVHM	Switching operations	Δp
DN 40	5,000,000	150 mbar (2.18 psi)
DN 50	4,000,000	130 mbar (1.88 psi)
DN 65	3,000,000	95 mbar (1.38 psi)
DN 80	2,000,000	55 mbar (0.80 psi)
DN 100	1,000,000	20 mbar (0.29 psi)

MB 7R

Slow opening: approx. 2 to 4 s

Slow closing: approx. 2 to 4 s

MB 7N

Quick opening: < 1 s

Quick closing: < 1 s

MB 7L

Slow opening: approx. 2 to 4 s

Quick closing: < 1 s

Logistics

Transport

Protect the unit from external forces (blows, shocks, vibration).

Transport temperature: see Ambient temperature.

Transport is subject to the ambient conditions described.

Report any transport damage on the unit or packaging without delay.

Check that the delivery is complete, see page 2 (Part designations).

Storage

Storage temperature: -20 to +40°C (-4 to +104°F).

Storage is subject to the ambient conditions described.

Storage time: 6 months before using for the first time. If stored for longer than this, the overall service life will be reduced by the corresponding amount of extra storage time.

Contact

If you have any technical questions, please contact your local branch office/agent. The addresses are available on the Internet or from Elster GmbH.

We reserve the right to make technical modifications in the interests of progress.

Packaging

The packaging material is to be disposed of in accordance with local regulations.

Disposal

Components are to be disposed of separately in accordance with local regulations.

Certification

Declaration of conformity



We, the manufacturer, hereby declare that the product MB 7 complies with the requirements of the listed Directives and Standards.

Directives:

- 2014/35/EU
- 2014/30/EU

Standards:

- EN 13611:2016-09
- Elster GmbH

Scan of the Declaration of conformity (D, GB) – see www.docuthek.com

Eurasian Customs Union



The products BVHM and MB 7 meet the technical specifications of the Eurasian Customs Union.

Directive on the restriction of the use of hazardous substances (RoHS) in China

Scan of the Disclosure Table China RoHS2 – see certificates at www.docuthek.com

Honeywell

**krom
schroder**

Elster GmbH
Strotheweg 1, D-49504 Lotte (Büren)
Tel. +49 541 1214-0
Fax +49 541 1214-370
hts.lotte@honeywell.com, www.kromschroeder.com